

Bit Adapters

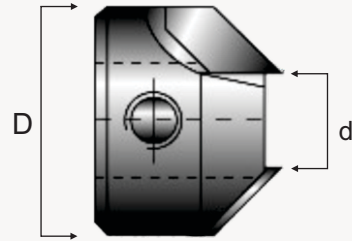
15mm dia. x 40mm oal	
2.0	SP20BA
2.4	SP24BA
2.5	SP25BA
2.8	SP28BA
3.0	SP30BA
3.2	SP32BA
3.5	SP35BA
4.0	SP40BA
5.0	SP50BA



For use with Solid Carbide boring bits
L/H - R/H design

CT Countersink Twist Style

D mm	d mm	ID Nr RH	ID Nr LH
16	5	SP545R	SP545L
16	6	SP645R	SP645L
16	7	SP745R	SP745L
18	8	SP845R	SP845L
18	9	SP945R	SP945L
20	10	SP1045R	SP1045L



Carbide Tipped Countersink Shank Style 5-10mm
Large Diameter 20mm - ID Nr. SP51045L and SP51045R

Insert Spoilboard Flycutter

Description	ID Nr
2-1/2" x 14mm sh=1/2" Z2	SPZ2SBFC
4" x 14mm sh=3/4" Z3	SPZ3SBFC
Replacement Insert	ID Nr
14mm x 14mm x 2mm	14028



Technical Informaiton:

Uses 4 sided solid carbide inserts
2-1/2" can run 200-600 IPM max RPM 16,000
4" can run 200-600 IPM max RPM 14,000



Tool measurement after service to ensure accuracy
at Surrey Precision Tools, Inc.